Produced by STELMOR controlled-cooling process from fully killed steel.

Diameter Range (mm):

5.5 6 6.5 7 \*7.5 8 \*9 10 \*11 12 12.7 \*13 14



## WIRE ROD COILS

## Specifications:

Grade Conforming to

Wire drawing : IS: 7887 GR.3 & GR.5 - 1992

ASTM A 510 M (SAE 1008/1010/1012/1015/1018)

Construction / Structural : IS 2062 E250A - 2006

Wire rods are manufactured in special steel grades also for various applications like Coldheading. Tyre-bead, Cable armouring, Electrodes, Pre-stressed Concrete wire etc.,

Tolerance as per

IS: 7887 - 1992 IS: 1852 - 1985 'Not regularly rolled









## **Special Features:**

- o Stelmor cooling process ensures uniform grain size, and desired metallurgical and mechanical properties.
- Tungsten carbide rings in pre-finishing and finishing Morgan blocks ensure excellent surface finish and rigid dimensional tolerance.
- o High pressure compactors with automatic tying retain tight and proper coil shape

Packing : Bare, tied coils of approx. 1.2 metric tonnes

weight, Coil OD 1250 mm max., ID 725 mm

max., height 1400 mm max.

Invoicing : As per actual weight.

Quantity & Shipment : On mutually agreed terms.